

Under Review Notification

Raised By: M. BELLAVANCE

Product #: D412-775-013

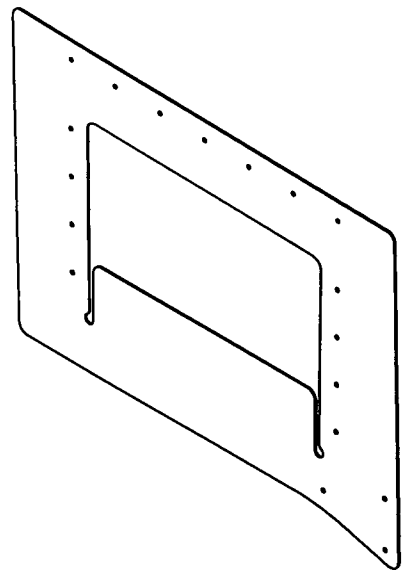
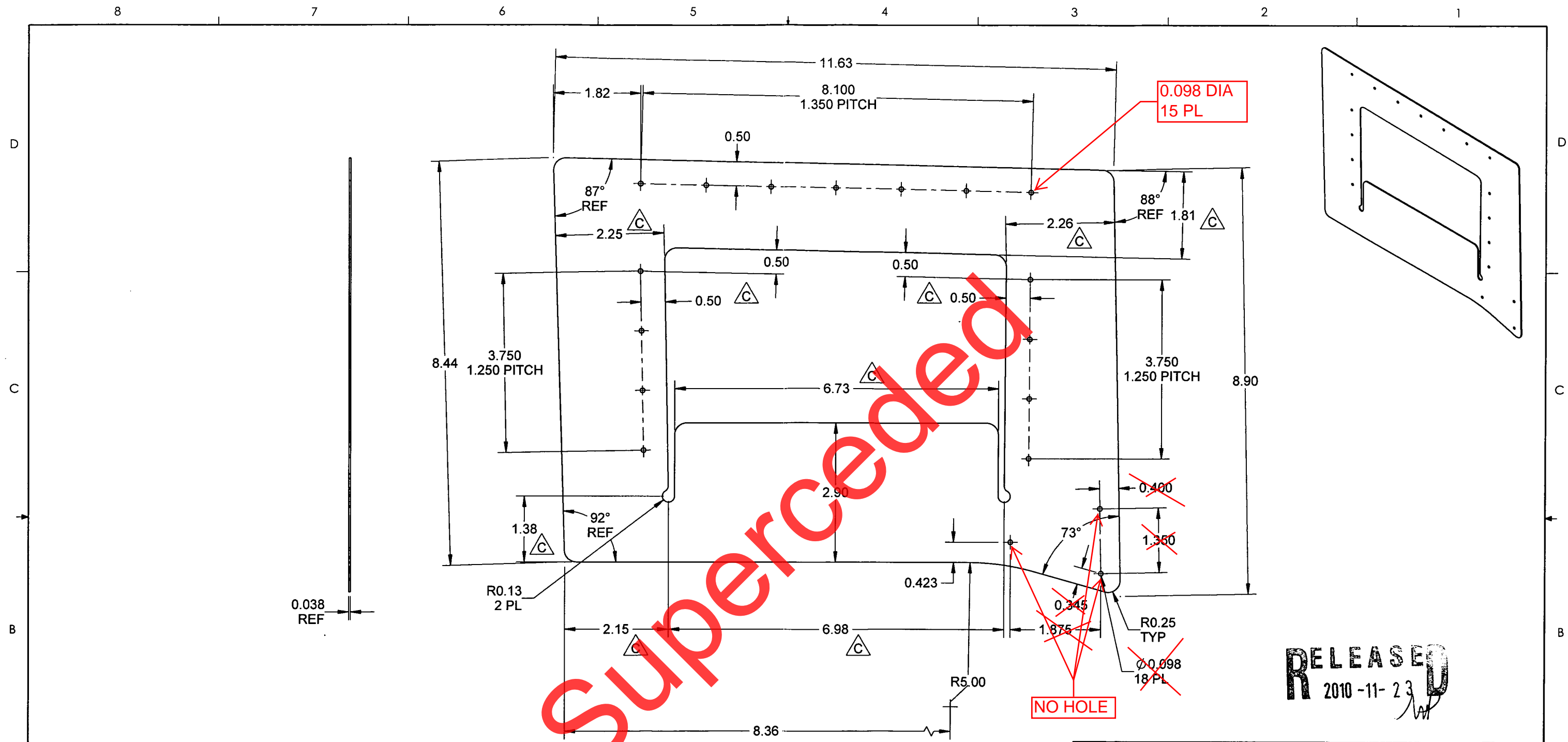
Date: 16.02.25

Product Name: STEP PROTECTIVE TRIM KIT

| Part Number (D-Part and 9-Digit) | Drawing/Document & Current Affected Revision | "Y" or "N" Required for Each Part | | | | | | | Reserved ECN Log Number | Instructions Relevant to Each Part |
|-------------------------------------|---|-----------------------------------|--------------------------|------------------|-----------------|---------------|------------------|-------------------------------------|-------------------------|------------------------------------|
| | | HOLD SHIPMENT | Red Tag/Quarantine Stock | Advise Customers | Stop Production | Re-Work Stock | IPP Under Review | Product Specifications Under Review | | |
| D3608-1 | D3608 Rev. C | N | Y | N | Y | N | Y | N | TBD | See below. |
| D412-775-013 | IIN-D412-775 Rev. A | N | Y | N | Y | N | Y | N | 16-532 | See below. |
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Description of Issue:
 Current stock OK to ship to customers other than Bell Helicopter Mirabel.

If shipping to Bell Helicopter Mirabel: must ship D412-775-013 with D3608-1 minus 3 holes as per attached. Eng. to sign off deviations on W/Os.

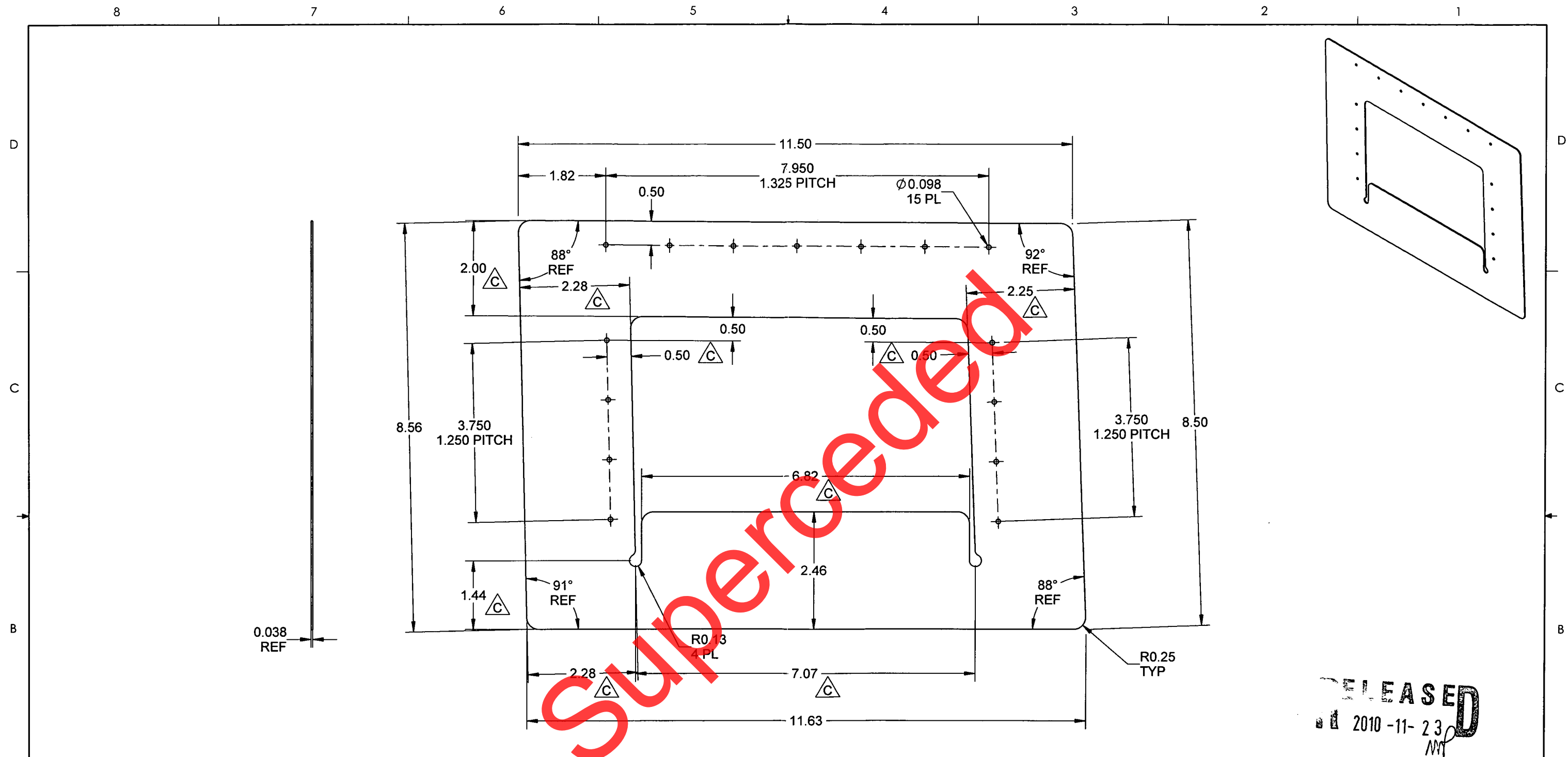


RELEASED
2010-11-23

D3608-1 LOWER DOUBLER

- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE
PER MIL-S-5059, OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASTM SA240
REF DART SPEC M304S20GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.76 lbs

| | | | |
|------------|--|--|--------------|
| C | OFFSET TOP AND VERTICAL EDGES OF RECTANGULAR OPENING BY 0.250 OUTWARDS; UPDATE IDENTIFICATION REFERENCE | MB | 10.11.19 |
| B | OFFSET TOP AND VERTICAL EDGES OF RECTANGULAR OPENING BY 0.250 INWARDS; ELIMINATE D3608-1F/-3F; DELETED BENDING DETAILS. REASON: D3608-1/-3 NOW SOLD TO CUSTOMERS UNBENT PER PAR#09-097 | MB | 10.02.05 |
| A | NEW ISSUE | MB | 07.04.11 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3608 | SHEET 1 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | DOUBLER | NTS |
| DATE | 10.11.19 | COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



D3608-3 UPPER DOUBLER

NOTES:
1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE
PER MIL-S-5059, OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASTM SA240
REF DART SPEC M304S20GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.75 lbs

| | | | |
|------------|----------|--|--------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3608 | SHEET 2 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | DOUBLER | NTS |
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